

Compound Data SheetParker O-Ring Division United States

MATERIAL REPORT



CONTACT US

REPORT NUMBER: KT2126 DATE: 03/30/93

TITLE: Evaluation of Parker Compound L1186-80

PURPOSE: To provide a general profile of this compound.

CONCLUSION: Parker Compound L1186-80 exhibits excellent tear resistance

in addition to its superior compression set resistance. This compound should be considered for applications requiring resistance to wear and abrasion; applications requiring fluid

and compression set resistance.

Recommended temperature limits: -90 °F to 350 °F

Recommended For

Aromatic mineral oils (IRM 903 oil)

Petroleum oils

Low molecular weight automatic hydrocarbons (benzene,

toluene) Jet Fuels

Chlorinated Solvents
Dry heat and low temp

Not Recommended For

Phosphate-esters

Acids

Ketones

Amines (ammonia)

Auto and aircraft brake fluids



ORIGINAL VALUES

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REPORT DATA

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	L1186-80 2-214
	O-Rings
	<u>RESULTS</u>

Tensile Strength, (psi) MPa (891) 6.1
Ultimate Elongation, % 165
Modulus @ 100% Elongation, (psi) MPa (645) 4.4
Hardness, Durometer, Shore A 78
Specific Gravity 1.53
Temperature Retraction

TR-10 -81°F Tear Resistance, (1bf/in) KN/m (155) 27.1

HEAT AGE, 70 HRS @ 392°F

Tensile Strength Change, % - 1.8
Elongation Change, % - 9.7
Hardness Change, pts 0

Bend Test No Cracking or Crazing

Weight Loss, % - .3

ASTM FUEL B, 70 HRS @ 75°F

Tensile Strength Change, % - 20.1
Elongation Change, % - 13.9
Hardness Change, pts - 8

Bend Test No Cracking

or Crazing

Volume Change, % + 19.3

COMPRESSION SET, METHOD B DEFLECTION

22 HRS @ 302°F, % 5.9 22 HRS @ 347°F, % 7.4